

PATENT  
DOCKET NO. 55019USA1A

APPARATUS AND METHODS FOR PACKAGING AND STORING  
5 MOISTURE-SENSITIVE PRODUCTS IN RESEALABLE POUCHES

**TECHNICAL FIELD**

This invention relates to moisture-sensitive products and, more  
particularly, to apparatus and methods for packaging and storing continuous  
10 length, moisture-curable orthopedic splinting/casting product in moisture-proof  
pouches and containers.

**BACKGROUND**

The orthopedic immobilization industry has developed a need for a  
15 resealable package used with continuous length moisture-sensitive synthetic  
splinting materials. Exemplary moisture-sensitive synthetic splinting materials  
are described in, for example, the following U.S. Pat. Nos.: 4,609,578 to Reed;  
4,667,661 to Scholz et al.; 4,774,937 to Scholz et al.; and 5,027,803 to Scholz et  
al. These products are typically moisture-sensitive, i.e., exposure to moisture,  
20 including ambient humidity levels, causes these products to rapidly stiffen and  
form a cured splint or cast.

The requirements for packaging these products include a long shelf life --  
e.g., two years or more at ambient conditions -- along with a package allowing  
easy dispensing of the product. These challenges are made more acute because  
25 the product is not typically refrigerated, but is instead typically stored at ambient  
temperature. For the above reasons, any package for use with these products  
preferably forms a hermetic seal which is moisture-impermeable.

Due to these stringent packaging requirements, these products have  
typically been sealed in single-use packages containing pre-cut lengths of the  
30 products. Such packaging, however, sometimes results in wasted product and  
packaging material, as well as increased costs associated with individually  
packaging each pre-cut length of casting/splinting material.

Attempts have been made to package these products in continuous length  
packaging to avoid the waste associated with pre-cut length packaging. U.S. Pat.

Nos. 4,770,299 to Parker, 4,869,046 to Parker, and 4,899,738 to Parker all disclose a medical bandaging product packaged in an outer sleeve of a moisture-impermeable material such as an aluminum foil laminate. The moisture-proof outer sleeve package disclosed is essentially as long as the product contained  
5 therein. The packaged product is typically rolled up and placed in a box where it may be unrolled such that a portion of the package (with the product therein) may be cut to length. The remaining packaging material is then resealed after each use. This packaging system has the advantage of allowing the product to be cut to the particular length desired, but also has several disadvantages.

10 Among these disadvantages are that packaging the material as a roll in a box produces many creases in the relatively stiff aluminum foil laminate typically used to form the sleeve. The creases potentially are a source of pinholes which leak and cause premature curing of the product in the package. Also, because the entire length of the product must be enclosed in an outer wrap  
15 of the packaging material, a relatively large amount of packaging material is used which adds to the cost of the product.

One attempt to solve the problems associated with packaging the entire length of the product is disclosed in U.S. Pat. No. 5,003,970 to Parker et al. That patent discloses a continuous length splinting material packaged in an outer  
20 container formed of a moisture-impervious material. The bulk of the product is stored in an enlarged area of the package with an elongate dispensing sleeve extending from the enlarged area.

The package appears to include two side panels having an enlarged area and tapering to form the sides of the extended sleeve and a strip used to connect  
25 the sides of the package and form the top and bottom of the extended sleeve. As depicted in the drawings and described in the specification, this package is not easily manufactured using existing packaging equipment. In addition to the problems with the packaging, the patent also fails to disclose an effective and easy-to-use means of sealing the extended sleeve during and between uses.

30 Accordingly, known methods have proven less than desirable in use. The more secure of the devices are difficult to use which increases the amount of time the package is open during use, thereby allowing moisture to enter and harden the material therein. Conversely, the sealing methods which are easy to

PCT/US2008/063300

P252206.DOCX  
Page 3

use form seals of questionable integrity which allow moisture penetration into the package even when the seal is closed.

One container that overcomes many of these problems is shown in U.S. Pat. No. 5,505,305 to Scholz et al. Here, the container includes a magnetic closure coupled to the opening of an expandable pouch which contains moisture-sensitive product therein. The magnetic closure permits hermetic sealing of the pouch between uses. While highly effective, the invention of the '305 patent generally requires coupling of at least a portion of the magnetic sealing device to the pouch. Further, some moisture intrusion may occur when the magnetic closure is open, e.g., during dispensing.

## SUMMARY

To overcome these obstacles, apparatus and methods for storing moisture-sensitive products such as moisture-curable orthopedic splinting/casting product are herein provided. Advantageously, the apparatus and methods of the present invention provide for storage of continuous length, moisture-sensitive products within flexible pouches. By folding the products in accordance with the present invention, resistance to product dispensing is substantially reduced. The folding patterns of the present invention further reduce curing due to inadvertent exposure to ambient conditions. Still further, the fold patterns described herein allow storage of product within a pouch having reduced length.

The present invention also provides closure systems that permit substantial sealing of the pouch during and after dispensing of the product. In some embodiments, the closure system includes a compression device that substantially conforms the pouch to the product both during and after dispensing. The compression device may also smooth the surfaces of the product as the latter is dispensed through an opening in a first end of the pouch. The closure system preferably also includes a sealing device to reseal the opening between uses. The sealing device, in one embodiment, is a parallel clamp that seals across the entire width of the opening simultaneously. Other embodiments of the invention are described below.

In one embodiment, an apparatus is provided. The apparatus includes a pouch having a first end, a second end, and a pouch length extending therebetween. The pouch further defines an interior. The apparatus further includes a moisture-sensitive product having a continuous length. The product is 5 preferably folded into a packaged configuration having a plurality of sections arranged within the interior and along the pouch length. Each section includes at least two folds and a segment spanning therebetween, where the segment also extends along the pouch length.

In another embodiment, an apparatus for storing and dispensing a 10 continuous length of product is provided. Here, the apparatus includes a pouch having an interior for receiving and storing a continuous length of moisture-sensitive product where the pouch includes a first end. A compression device adapted to couple to the pouch proximate the first end is also provided. The compression device includes a first compression member and a second, opposing 15 compression member where the compression members are adapted to substantially conform the shape of the first end of the pouch to the shape of the product.

In yet another embodiment, a closure apparatus for use with products stored within a flexible pouch is provided. The closure apparatus includes a 20 compression device having two opposing compression members and a sealing device operatively coupled to the compression device. The sealing device includes opposing sealing members wherein the sealing members are selectively movable between an open position and a closed position.

A method for packaging a continuous length of product in a pouch is also 25 provided. In one embodiment, the method includes providing a continuous length of moisture-sensitive product. The product is folded into a packaged configuration having a plurality of interconnected sections where at least one section includes at least two folds and a segment spanning therebetween. The method further includes enclosing the plurality of sections within a pouch where the pouch includes a first end, a second end, and a pouch length extending therebetween and where the segment extends along the pouch length.

A method for dispensing a product from a flexible pouch is also disclosed. In one embodiment, the method includes providing a pouch

DRAFT DRAFT DRAFT DRAFT DRAFT

containing a flexible product where the pouch has a first end. The method further includes coupling a closure apparatus to the pouch proximate the first end. The closure apparatus includes a compression device having two opposing compression members, and a sealing device having opposing sealing members.

5 The sealing members are selectively movable between an open position and a closed position. The method also includes positioning the sealing device in the open position and creating a first opening proximate the first end of the pouch to provide access to the product therein. The product is then dispensed from the pouch through the first opening, wherein the compression members substantially conform the shape of the pouch to the shape of the product.

10

Although briefly summarized here, the invention can best be understood by reference to the drawings and the description of the exemplary embodiments which follow.

## **BRIEF DESCRIPTION OF THE DRAWINGS**

The invention will be further described with reference to the drawings wherein like reference characters indicate like parts throughout the several views, and wherein:

Figure 1 is perspective, partial cut-away view of a pouch for storing a moisture-sensitive product in accordance with one embodiment of the invention;

**Figure 2 is cut-away view of a pouch having product folded in accordance with one embodiment of the invention;**

Figure 3A is an enlarged partial view of a section of the moisture-sensitive product of Figure 2;

25 Figure 3B is cut-away view of a pouch showing product in an alternative folding configuration;

Figure 4 is cut-away view of a pouch having product folded in accordance with yet another embodiment of the invention;

Figure 5A is an enlarged partial view of a section of the product of Figure 4;

30 Figure 5B is an enlarged partial view of a section of the product in accordance  
with yet another embodiment of the invention;

Figures 5C-5E are enlarged partial section views of pouches having product folded in accordance with still other embodiments of the invention; Figure 5C

shows a rolled configuration; Figure 5D shows a tilted fan-fold configuration; and Figure 5E shows a vertical fan-fold configuration;

Figure 6 is an enlarged view of a compression device in accordance with one embodiment of the invention;

5      Figure 7 is a section view taken along line 7-7 of Figure 6;

Figure 8 is a perspective view of a closure apparatus in accordance with one embodiment of the invention;

Figure 9 is a side elevation view of the closure apparatus of Figure 8 with part of the apparatus removed for clarity;

10     Figure 10 is a perspective view of a closure apparatus in accordance with another embodiment of the invention;

Figure 11 is a side elevation view of the closure apparatus of Figure 10;

Figure 12 is a section view of a pouch container in accordance with one embodiment of the invention;

15     Figure 13 is a section view of a pouch container in accordance with another embodiment of the invention;

Figure 14 is a section view of a pouch container in accordance with yet another embodiment of the invention showing the sealing device closed;

Figure 15 is a partial section view of the container of Figure 14 showing the

20     sealing device open;

Figure 16 is a partial section view of a container in accordance with still another embodiment of the invention showing the sealing device open;

Figure 17 is a partial section view of a container in accordance with yet another embodiment of the invention showing the sealing device closed;

25     Figure 18 is a partial section view of a container and separate sealing device in accordance with yet still another embodiment of the invention;

Figure 19 is an enlarged partial view of a parallel sealing device in accordance with one embodiment of the invention; and

Figure 20 is a section view of a pouch for holding moisture-sensitive product in

30     accordance with still yet another embodiment of the invention.

## **DETAILED DESCRIPTION OF EXEMPLARY EMBODIMENTS**

In the following detailed description of the embodiments, reference is made to the accompanying drawings which form a part hereof, and in which are shown by way of illustration specific embodiments in which the invention may be practiced. It is to be understood that other embodiments may be utilized and structural changes may be made without departing from the scope of the present invention.

Figure 1 illustrates an apparatus 100 for packaging and storing a moisture-sensitive product in accordance with one embodiment of the invention. While described herein primarily with respect to moisture-curable orthopedic splinting/casting products, the invention is equally applicable to most any other moisture-sensitive product.

In the embodiment illustrated in Figure 1, a sleeve or pouch 200, preferably elongate, made from a flexible and ideally moisture-impermeable material is provided. The pouch defines an interior space 202 which is accessed via an opening 204 located at a first end 206 of the pouch 200. A sheet of continuous length orthopedic splinting/casting product 300 (which is hereinafter referred to as "product" 300) is located within the interior 202. As illustrated more clearly in Figure 2, the product 300 is folded so that, although it may have an unfolded length substantially greater than the length of the pouch 200, it fits easily therein when folded into a packaged configuration as shown.

An optional closure system 400 may also be provided and shown in Figure 1. Preferably, the closure system includes a sealing device 500 (further described herein) and a compression device 600 (also further described herein). The closure device 500 and compression device 600 may be separate components as illustrated in Figure 1 or, alternatively, may be combined to form an integrated closure system 400 as further described below. Regardless, the sealing device 500 is located proximate the pouch opening 204 to permit substantially hermetic sealing of the opening 204 during storage, i.e., when the product 300 is not being dispensed. The compression device 600 is similarly located proximate the opening 204 and is provided to reduce moisture intrusion during dispensing of the product 300 and may further reduce moisture intrusion when the sealing device 500 is closed.

PCT/US2018/035000

Each major component of the apparatus 100 is described in more detail below.

Pouch

5        The pouch 200 (see Figure 1) of the present invention may be manufactured using one piece of material, preferably a moisture-impervious material, folded over and heat sealed along the mating edges to form what is commonly referred to as a standard fin seal. Alternatively, two pieces of material may be heat-sealed together along their peripheral edges.

10      One preferred packaging material for the pouch 200 is a laminate with an outer layer of polypropylene over a layer of polyethylene over a layer of aluminum foil. The innermost layer is preferably SURLYN™ ionomer resin available from E.I. DuPont de Nemours & Company, Wilmington, Del., or, alternatively, a form of polyethylene to provide sufficient heat sealing properties.

15      In another embodiment, the pouch 200 may be formed with gussets (not shown) that permit the pouch 200 to expand more readily to accept the product 300. Such gussets are generally discussed in U.S. Patent No. 5,505,305.

20      The pouch has a pouch length 205 (see Figure 1) measured between the first end 206 and a second end 207. While shown and described herein as an elongate pouch having a constant width 210, pouches of most any shape are contemplated. For example, a pouch 200 having a length 205 equal to its width 210 or, alternatively, a pouch having a variable width along the length is possible without departing from the scope of the invention. In one exemplary embodiment, the pouch is generally rectangular in the plan view and has a length 205 at least two times the pouch width 210. Still other pouch configurations can be produced to correspond to the desired product to be stored therein.

Product

30      While the exact construction of the actual splinting/casting material is not central to an understanding of the present invention, exemplary materials are described in U.S. Patent Nos. 4,667,661 to Scholz et al.; 4,774,937 to Scholz et al.; 5,027,803 to Scholz et al.; and 6,027,465 to Scholz et al.

Figure 2 illustrates a cut-away view of the apparatus 100. In this view, the folded product 300 is shown within the interior 202 of the pouch 200. Unlike other splint packaging systems where the product is generally enclosed within a pouch of equal length or, alternatively, where the product is rolled to fit within a pouch having an enlarged portion, the present invention folds the product into distinct, repeating sections 302 each having a length 304. When so folded, the product 300 may preferably fit into a generally flat pouch, e.g., a pouch that, when empty, forms a generally flat sheet. The flat pouch configuration is advantageous due to its relatively simple and cost-effective construction. However, pouches of most any shape are possible without departing from the scope of the invention.

While various packaged configurations, e.g., product folding patterns, are possible, the arrangement of the product 300 within the pouch 200 is preferably selected to permit easy withdrawal therefrom via the opening 204. The folding pattern is further selected to permit packaging of a given length of product within a substantially shorter pouch. One folding configuration that achieves these objectives is shown in Figure 2. Here, the product is folded to form a series of repeating S-shaped sections 302 along the length of the pouch 200. As shown in Figure 3A, each section 302 includes a generally linear segment 302b spanning between two folds 306a and 306b. In this particular embodiment, connecting segments 302a and 302c form the remainder of the S-shaped section 302.

While the method used to fold the product 300 can be adapted to take advantage of specific manufacturing equipment or processes, it includes, in one embodiment, first positioning the product 300 to form connecting segment 302a. The product is then folded back on itself along fold 306a to form segment 302b. The product 300 is then folded back on itself again along fold 306b to form connecting segment 302c. Connecting segment 302c then connects to the beginning of connecting segment 302a of the next section (see Figure 2) after which the S-shaped sections may repeat.

By folding the product along the length of the pouch in this manner, an approximately three-fold reduction in product length may be achieved. However, other embodiments having more (or less) sections can achieve greater (or lesser) packaging efficiencies. Preferably, when the product 300 is folded

into a packaged configuration, e.g., as shown in Figure 2, it can then be enclosed within the pouch 200 using conventional flow wrapping techniques.

It is noted that, for clarity, the product 300 is illustrated in the following figures with exaggerated separation between adjacent sections and segments  
5 (e.g., gaps between segments 302a/302b and 302b/302c). In practice, the segments may physically contact one another.

To remove a length of product 300 from the pouch 200, an end user simply pulls on the end of the product accessible through the opening 204 (with the closure device 500 open or otherwise removed). Since the segments 302a,  
10 302b, 302c are generally aligned with the pulling direction 306 (see Figure 2), the product 300 tends to unfold and egress more easily from the pouch than if the segments were otherwise oriented. Further, by orienting the segments 302a, 302b, and 302c along the length of the pouch 200, e.g., parallel with the pouch, a favorable (i.e., smaller) pouch height and length are achieved.

15 Other advantages of the sectioned, folding pattern of the present invention include, for instance, reduced frictional resistance during dispensing. This is attributable to the fact that the sections 302 provide less product surface in contact during dispensing than some other folding configurations such as the full-length fan-fold shown in Figure 3B. Further, fold configurations like that  
20 described in Figure 3A provide only a small portion of the product 300 proximate the opening 204 (see e.g., Figure 2). Thus, premature curing of the product 300 due to inadvertent exposure via the opening 204 is limited to only that portion proximate thereto. Other embodiments, e.g., the horizontal fan-folds of Figure 3B, may have numerous folds near the opening, increasing the risk of premature curing of portions of the product 300' along its entire length. In some instances, moisture intrusion into the pouch 200' may necessitate disposal of the  
25 entire product 300'.

While described in Figures 2 and 3A as S-shaped sections, other fold configurations are also possible. In general, any packaged configuration that  
30 provides discrete sections having one or more segments extending along the length of the pouch is possible, e.g., segments that are parallel to the pouch length or otherwise correspond with the dispensing direction.

For purposes of explanation, the folding patterns are frequently defined herein without regard to the connecting segments (e.g., those segments such as 302a and 302c that interconnect one section 302 to the next). For instance, the folding configuration illustrated in Figure 3A is said to include one segment 5 302b bounded by folds 306a and 306b. It is understood that, because each section 302 forms part of a continuous length of product 300, the connecting segments 302a and 302c are included by necessity. Accordingly, the following discussion may exclude specific reference to the connecting segments except where necessary to clarify the invention.

10 Another example of a packaged configuration in accordance with the present invention is shown in Figures 4 and 5A. The folding arrangement illustrated in these figures, like that shown in Figures 2 and 3, provides discrete sections having segments extending along the length of the pouch 200. Unlike the embodiment of Figures 2 and 3A however, the product 300 is folded in a 15 repeating series of mushroom-shaped sections 302' each having a length 304'.

Figure 5A illustrates each section 302' having three segments 302b', 302c', and 302d' wherein each of these segments is bounded by folds. Segment 302b' is bounded by folds 306a' and 306b', segment 302c' is bounded by folds 306b' and 306c', and segment 302d' is bounded by folds 306c' and 306d'.  
20 Connecting segments 302a' and 302e' span between and connect adjacent sections. The sections 302' are, in one embodiment, formed by first positioning a connecting segment 302a' as shown in Figure 5A. The product is then folded over on itself along fold 306a' to form segment 302b' which is preferably equal in length to connecting segment 302a'. The product 300 is then folded over onto 25 itself again along fold 306b' to form segment 302c' which, in one embodiment, is approximately twice as long as segment 302b'. The product is thereafter folded under itself along fold 306c' to form segment 302d' and folded under itself again along fold 306d' to form connecting segment 302e' as shown. Segments 302d' and 302e' are approximately equal in length to segments 302b'  
30 and 302a', respectively.

As with the embodiments illustrated in Figures 2 and 3, removal of the product 300 in the direction 306 as shown in Figure 4 causes the mushroom-shaped sections 302' to unfold and dispense through the opening 204. Because

each section 302' has a minimal portion of the product 300 in contact, resistance to product removal is again reduced. Further, only a small length of product is proximate the opening 204, reducing the chance of inadvertent exposure and premature curing that could otherwise require disposal of all or a substantial portion of the product.

5

Figure 5B illustrates yet another packaged configuration in accordance with the present invention. Like the embodiment illustrated in Figure 5A, the section 310 of Figure 5B has a length 314 and includes three segments 310b, 310c, and 310d each bounded by folds 312a and 312b, 312b and 312c, and 312c and 312d, respectively. Connecting segments 310a and 310e span between and connect adjacent sections 310. Where the segments 310a, 310b, 310c, 310d, and 310e are of equal length, the embodiment of Figure 5B yields a packaged configuration approximately one fifth the length of the unfolded product 300.

10

While the length of each section 302 (see Figure 3A), 302' (see Figure 5A), and 310 (see Figure 5B) may vary, each section preferably has an unfolded length that corresponds to a common splinting/casting size. For instance, each section may have an unfolded length of about 30 inches to about 60 inches (75-150 centimeters). In addition, the pouch size is preferably selected to enclose a convenient number of sections. For example, in one embodiment, the continuous length product 300 is about 12 to about 15 feet (3.5-4.5 meters) long and folded into three to six sections so that it fits within a pouch 200 that ranges from about 2 to about 5 feet (0.5-1.5 meters) long. Additional pouch length may be required to accommodate pouch expansion and product folding and dispensing as further explained below. Preferably, the ratio of the product length to the pouch length is about 2:1 or more and more preferably about 3:1 or more. The pouch itself may further be folded, preferably once, to fit within a shipping or storage box that is about 10 to about 30 inches (25-75 centimeters) long. Of course, other pouch and box sizes are also contemplated.

20

25

Still other folding configurations are shown in Figures 3B and 5C-5E. Figure 3B shows a product in a horizontal fan-fold. Figure 5C illustrates a product having rolled sections; Figure 5D shows a product folded in a tilted fan-fold; and Figure 5E shows a product folded in a vertical fan-fold.

30

While the above-described embodiments illustrate the product 300 dispensed in a horizontal direction, e.g., the pouch 200 is horizontal, the invention is equally advantageous when dispensing vertically. In such cases, the apparatus 100 may be suspended such that the opening 204 (see Figure 1) is at a lower elevation than the second end 207. To accommodate vertical dispensing, the pouch 200 may include a suspension member, e.g., an eyelet 208 (also shown in Figure 1) or a hook (not shown). The suspension feature is located on the pouch, e.g., at the second end 207 opposite the opening 204, and is adapted to support the apparatus 100 from a corresponding hanging feature, e.g., hook (not shown) or the like. Alternatively, the pouch may be draped over a rod. The closure system 400, in addition to its other uses as described below, prevents the product 300 from falling out of the pouch when the latter is vertically positioned.

#### Closure System

Referring once again to Figure 1, the apparatus 100 may preferably include the optional closure system 400. One purpose of the closure system 400 is to permit sealing of the opening 204, thus reducing moisture intrusion into the interior 202 of the pouch 200.

To seal the opening 204 before and after dispensing, a sealing device 500 is provided. The sealing device 500 is placed over the first end 206 of the pouch 200 and, when in a closed configuration, clamps shut or otherwise substantially hermetically seals the opening 204. While most any device capable of sealing the pouch is possible, one exemplary embodiment is shown in Figure 1. Here, the device 500 includes two elongate elements 502 that span across the top and bottom of the pouch 200 proximate the opening 204. The ends of the elements 502 include a fastening device, e.g., clip or fastener, which permits tightening of the elements relative to one another. For convenience, proximate ends of the opposing elements 502 may be coupled, e.g., hinged, to secure the two elements to one another. To further improve sealing, the device 500, in another embodiment, includes interengaging teeth (see Figure 2). Other devices that permit substantial sealing of the pouch are also possible including for example, biased (magnetic, spring-loaded, etc.) clamps, tongue and groove scissors

clamps, moisture-proof adhesive tapes, spring-loaded compression gaskets, leverage clamps, screw action devices, ZIPLOCK™ – type seals, etc.

While the sealing device 500 seals the pouch 200 before and after dispensing, the device 500 is opened or otherwise removed from the pouch during use (i.e., dispensing) and, thus, is unable to prevent moisture intrusion during that time. For this reason, the closure system 400 preferably includes a compression device 600 of which one embodiment is diagrammatically illustrated in Figures 1 and 2. The compression device 600 illustrated in these figures is configured as two opposing compression members, e.g., cylinders 602, which substantially conform the shape of the first end 206 of the pouch 200 to the shape of the product 300. Conformance occurs by urging the walls of the pouch 200 against the product 300 under the compressive force of the members 602.

Figures 6 and 7 provide a more detailed view of a compression device 600 according to one embodiment of the invention. To adequately conform to the shape of the product 300, the members 602 preferably include or are made from compressible material. The compressible material permits deformation of the members 602 (see Figure 7) such that sealing around the periphery of the product 300 is achieved. In some embodiments, only one of the members 602 may be compressible, although it is preferred that both members 602 are compressible. While the members 602 can be made of most any compressible material, they are, in one embodiment, made of low density foam pads. Low density foam provides a member having a high compression ratio which, in turn, allows the members to deform and better conform to the contours of the product 300. The pads which form the members 602, as further explained below, are not limited to cylindrically shaped elements but may be most any shape.

To ensure adequate sealing along the side edges of the product 300, the members 602 preferably extend outwardly beyond the transverse edges of the product (see Figure 7). This construction permits the members 602 to better wrap around the transverse edges and minimize the gap 606 available for moisture entry. Alternatively, the device 600 may include side compression members (not shown) that, similar to members 602, apply a transverse compressive load to seal against the side edges of the product.

The contour conformance illustrated in Figure 7 can be achieved in a variety of ways. For instance, a uniform diameter member 602 may be pressed against the pouch 200 with sufficient force to deform as shown. In another embodiment, the members 602 may be somewhat less compressible but have a stepped profile (similar to that shown in Figure 7) that conforms to the shape of the product. Still further, the members 602 may achieve conformance through a combination of material selection (e.g., low density foam) and contoured (e.g., stepped) construction.

To ensure the compressible members 602 maintain adequate preload against the product 300, each member 602 preferably includes a rigid or semi-rigid member, e.g., core 604, to which the member 602 is formed or otherwise attached. The core 604 ensures that the members 602 provide the desired compression across their length. The cores 604 also preferably include a structural feature that permits connecting of the proximate ends of opposing cores 604. In one embodiment, the structural feature is merely an extended portion of the core, e.g., a tip portion 605, attached to or integral with each end of the core 604. While the core 604 is shown as a unitary member, other embodiments are also possible, e.g., an axle and/or bearings, multiple cores, external support members instead of cores, etc.

A tension member is provided to bias the members 602 towards one another. In one embodiment, the tension member is a dynamically elastic component 608, e.g., a rubber band or spring, as diagrammatically shown in Figure 7. However, the tension member may also be configured as a semi-rigid, rigid, or other elastic member. The length and compliance of the tension members 608, the compliance of the members 602, and other factors determine the deformation of the members 602. These variables are pre-selected to ensure that the members 602 substantially conform to the contours of the product 300 and further to ensure the desired preload is applied.

In use, the compression device 600 is positioned external to the pouch proximate the first end 206 as shown in Figure 1. The product 300 is positioned so that it extends between the members 602 (as shown in Figures 2 and 6). Where necessary, the device 600, e.g., the tension member 608, may be adjusted to increase or decrease the desired compression of the members 602.

During dispensing, the product 300 moves past the device 600 as it is pulled in the direction 306 (see Figure 2). As the product moves, the members 602 may spin about the core 604 or, more preferably, they may remain fixed, i.e., do not rotate.

Once the desired length of product passes through the opening 204, the product is cut and the remaining product is pushed back into the pouch so that the sealing device 500 may be closed. Optionally, the pouch may also be cut in conjunction with the product. In this case, the compression device 600 may be moved along the length of the pouch as required to maintain proximity with the opening 204. The device 600 may include other devices, e.g., a clamp (not shown), to selectively secure the device 600 along the length of the pouch 200.

In addition to conforming the pouch 200 to the product 300, the compression device 600 also tends to smooth the product 300 during dispensing. That is, as the product is dispensed, it is squeezed between the members 602. This squeezing action may result in removal of wrinkles and/or tend to straighten folds formed in the product 300. To increase the smoothing effect, the length of the members 602 along the pouch, e.g., the length of contact between the members 602 and the product 300, may be increased.

While the closure system 400 is shown and described above as including a separate and distinct compression device 600 and sealing device 500, other embodiments combine the devices into an integral closure system. For example, Figures 8 and 9 illustrate a closure apparatus 800 that includes a fixed frame having a compression device 802 and sealing device 804.

The compression device 802 includes two compression members 806 that, in this exemplary embodiment, are rectangular in shape (see Figure 9). However, other cross-sectional shapes including but not limited to, oval, circular and polygonal shapes are also possible without departing from the scope of the invention.

A frame assembly 808 couples the members 806 to one another. While not shown, the frame assembly 808 may include cores similar to cores 604 illustrated in Figure 7 to support the members 806 or, alternatively, may externally support the members 806. In still another embodiment, the members 806 may be adhesively attached to the frame assembly 808. Extending away

from the frame assembly 808 are arm members 810 and 812 which, at their distal ends, form the sealing device 804, preferably having interengaging teeth 814. To engage the teeth 814 and seal the pouch 200, the member 812 pivots about the assembly 808 as generally indicated by arrow 816 in Figure 9. When the  
5 member 812 is pivoted in the direction 816, the pouch 200 is pinched between the teeth 814, effectively sealing the first opening 204. To open the sealing device 804, the member 812 is pivoted in a second direction as indicated by arrow 818 in Figure 9.

The member 812 can be configured in a variety of ways. For instance,  
10 the member 812 may be biased (either in the direction 816 or 818) about the assembly 808. In another embodiment, the member 812 is plastically deformable about the assembly 808 in the directions 816 and 818 by the application of sufficient force. In still other embodiments, the apparatus 800 includes additional hardware, e.g., clips, or fasteners, adapted to secure the member 812  
15 relative to the member 810 (e.g., hold the sealing device closed or open).

In use, the apparatus 800 is placed onto the first end 206 of the pouch 200 and positioned so that the product 300 is between the members 806 (see Figure 9). Once again, the members 806 are preferably foam or a similar compressible material so that the members 806 substantially conform to the shape of the  
20 product 300 (see e.g., Figure 7). Further, the members 806 preferably extend beyond the width of the product (see Figure 7) to allow better sealing around the transverse edges.

Once the apparatus 800 is in place as shown in Figure 9, the member 812 can be manipulated to close and seal the pouch. To dispense product, the  
25 member 812 is moved in the direction 818 and the product is pulled in the direction 820. When the desired length of product 300 has been dispensed from the pouch and severed from the remaining product, the remaining product can be tucked back into the opening 204 a sufficient distance to allow the sealing device 804 to seal the pouch 200. That is, the product 300 may be pushed back into the  
30 pouch 200 as shown in Figure 9 so that the member 812 may be manipulated in the direction 816 to seal the opening 204 without interference from the product 300. As with the other embodiments described above, the pouch 200 may be cut

with the product in which case the device 800 can be relocated along the pouch length to maintain the desired proximity to the opening 204.

Figures 10 and 11 illustrate yet another embodiment of a closure apparatus 900. Like the apparatus 800, the apparatus 900 includes both a compression device 902 and a sealing device 904. In this particular embodiment, however, the apparatus 900 is configured to somewhat resemble a conventional clothes pin. In particular, the compression members 906, are biased towards one another by a torsion spring or other biasing member 908. Extending away from the compression device 902 are members 910 and 912. The distal ends of the members 910 and 912 form the sealing device 904. Like the sealing device 804 illustrated in Figure 9, the sealing device 904, in one embodiment, includes interengaging members, e.g., teeth 914. To seal the pouch, the member 910 is moved in the direction 918 (see Figure 11). To open the pouch, the member 910 is moved in the direction 916 (see Figure 11). In one embodiment, movement of the member 910 is accomplished by plastic deformation, e.g., bending of the member 910. However, other embodiments where the members 910 and 912 move relative to one another by other methods, e.g., pivoting of the member 910 about an axis 922, are also possible.

In use, the apparatus 900 operates substantially like the apparatus 800 illustrated in Figures 8 and 9. To dispense product 300, the sealing device is opened and the product is pulled in the direction 920 (see Figure 11). The members 906, which are preferably pads made of foam or another compressible material, conform to the shape of the product under the biasing load of the spring 908. Once the desired length of product is dispensed, it is cut and the product tucked back into the pouch so that the sealing device 904 may be closed, e.g., the member 910 moved in the direction 918. Optionally, the pouch may also be pulled between the members 906 so that it may be cut and shortened as the product is dispensed. In this case, the apparatus 900 may be moved along the length of the pouch as required to maintain proximity with the opening 204.

30

#### Container

Figures 12-20 illustrate still other embodiments for storing and dispensing product 300 in accordance with the present invention. In particular,

Figure 12 shows a pouch 200 containing product 300 as already described herein. However, the pouch 200 in this embodiment is further enclosed within a container 1000. The container 1000 is advantageous for several reasons such as providing greater protection to the pouch during shipping and storage. The 5 container is preferably formed from a rigid or semi-rigid material such as plastic, metal, or cardboard. Integral with or otherwise coupled to the container 1000 are compression members 1002 which, like the compression members 602, 806, and 906 described above, are compressible and adapted to conform to the shape of the product 300. The container 1000 may include features, e.g., fasteners, 10 suction cups, velcro, etc. (not shown), which permit attachment of the container 1000 to a counter or wall. A sealing device 500 as already described herein is also included.

Figure 13 illustrates the pouch 200 (holding product 300) in a container 1100 similar to the container 1000. However, here the container may be formed 15 from a conventional shipping container, e.g., a cardboard box. The box 1100 includes compression members 1102 that are coupled to the box and apply the desired compressive load to seal the interior of the pouch from ambient conditions. A sealing device 500 is also included.

Figures 14 and 15 illustrate a container 1200 in accordance with yet 20 another embodiment of the invention. While the container 1200 is substantially similar to the container 1100 of Figure 13 in many respects (see e.g., compression members 1102 and 1202), the container 1200 further includes an integral sealing device 1204. The device 1204 includes, in one embodiment, an L-shaped member 1205 which pivots between a closed position which seals the first opening 204 of the pouch 200 (see Figure 14) and an open position which provides access to the first opening (see Figure 15). To maintain the L-shaped member in its closed position, a retaining feature such as a flexible lip 1206 is included.

The L-shaped member 1205 pivots about a pivot axis 1207. The pivot 30 axis 1207 can be an actual hinged joint or alternatively, it can be a weakened portion of the container 1200 (e.g., a fold line in a cardboard box or a thinned section in a plastic container). In any event, the L-shaped member 1207 is movable in the direction 1208 to permit opening and sealing of the pouch 200.

00000000000000000000000000000000

Figures 16 and 17 illustrate yet additional embodiments of the invention. Figure 16 illustrates a container 1300 similar in most respects to the container 1200 of Figures 14 and 15 (see e.g., compression members 1302). However, the embodiment illustrated in Figure 16 replaces the L-shaped member 1205 with a guillotine-style sealing device 1305. The sealing device 1305 includes a slide member 1306 which rides within a guide slot 1307 formed by parallel portions of the container 1300. When the slide is raised (as shown in Figure 16), access to the interior of the pouch is provided via the opening 204 and container aperture 1303. However, when the slide 1306 is displaced in the direction 1308, the slide traps the pouch 200 between the slide and a clamp surface, e.g., interior surfaces of the slot 1307, sealing the pouch 200.

Figure 17 illustrates a container 1400 modified slightly from the container 1300 of Figure 16. Here, a slide member 1406, when closed, pinches the pouch 200 against an opposing clamp surface 1409.

To secure the slide 1406 (or 1306) in the desired position, the slide may engage the slot 1407 (or 1307) with an interference fit. In embodiments where the container is made of a less rigid material, e.g., cardboard, the slide 1406 (or 1306) and the portions of the container that define the slot may be coated or reinforced to provide improved stiffness and wear resistance.

Figure 17 further illustrates compression members 1402. In this particular embodiment, the compression members are cardboard extensions of a cardboard container 1400 rather than separate foam or other compressible material attached to the container. By sizing the cardboard extensions appropriately, the desired compression force may be applied against the product within the pouch 200.

Figure 18 illustrates yet another embodiment of a container 1500. The container 1500 includes an independent compression device 600 (similar to that shown in Figures 6 and 7) and an independent sealing device 1600. The device 600 may be coupled to the pouch 200 before placement of the pouch into the container 1500.

The sealing device 1600, as shown more clearly in Figure 19, includes a female member 1602 and a male member 1604. When sealed, the male member 1604 is aligned with the female member 1602 and the two components are

forced together in the direction 1606 as shown in Figure 18, trapping the pouch 200 therebetween. With the pouch trapped, the female member 1602 and the male member are engaged in an interference fit. Preferably, the sealing device 1600 includes an interconnecting member (not shown) which couples the members 1602 and 1604 to one another. Because the compression device 600 and the sealing device 1600 are independent of the container 1500, the embodiment of Figure 18 permits the end user to dispense product either from the container (via an aperture 1502 as shown) or, alternatively, to remove the pouch 200 therefrom and dispense product directly from the pouch (see e.g., Figures 1 and 2). When dispensed from the container 1500, the device 600 is pulled against the wall of the container (see Figure 18) as the product is removed from the opening 204.

One advantage of the sealing devices 804 (see Figure 9), 904 (see Figure 11), 1600 (See Figure 19), and those shown in Figures 14-17 is that they are parallel closure devices. That is, these sealing devices seal across the width of the pouch simultaneously as opposed to scissors or zipper-type clamps in which the sealing members close gradually across the pouch width. Parallel closure devices may provide a more uniform seal and generally result in reduced bunching and creasing of the pouch proximate the sealing area. Nonetheless, other parallel and non-parallel sealing devices may be used without departing from the scope of the invention.

### Conclusion

While the present invention is described in terms of specific embodiments, other configurations are certainly possible. For example, to further protect the product 300 within the pouch 200 from moisture, the pouch may include a pocket 1700, an example of which is illustrated in Figure 20. The pocket 1700 is formed by a member 1702 that is preferably attached to the pouch 200. The pocket 1700 protects the product 300 by providing yet another barrier between the product 300 and the ambient environment. While illustrated with only one pocket and simple S-shaped sections, the pocket 1700 may also accommodate other repeating sections such as the mushroom-shaped sections described above or even simple fan-folded products. Alternatively, a pouch

having numerous pockets 1700 to accept individual sections, e.g., sections 302 of Figure 2, is also contemplated.

The embodiments of the compression devices and sealing devices described herein are also exemplary. Any of the above-described compression devices or their equivalents may be interchanged with most any of the sealing devices described herein (or equivalents) to produce yet additional closure systems.

Advantageously, the present invention provides apparatus and methods for storing continuous length, moisture-sensitive products within flexible pouches. By folding the products in accordance with the present invention, resistance to product removal is substantially reduced. The folding patterns of the present invention further reduce curing due to inadvertent exposure to ambient conditions. Still further, the folding patterns described herein allow storage of product within an economical pouch having reduced length. The present invention also provides closure systems that permit substantial sealing of the pouch before, during, and after dispensing of the product.

The complete disclosure of the patents, patent documents, and publications cited herein are incorporated by reference in their entirety as if each were individually incorporated.

Exemplary embodiments of the present invention are described above. Those skilled in the art will recognize that many embodiments are possible within the scope of the invention. Variations, modifications, and combinations of the various parts and assemblies can certainly be made and still fall within the scope of the invention. Thus, the invention is limited only by the following claims, and equivalents thereto.